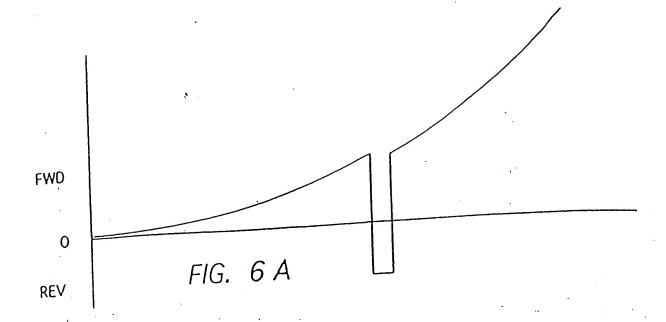


FIG. 6



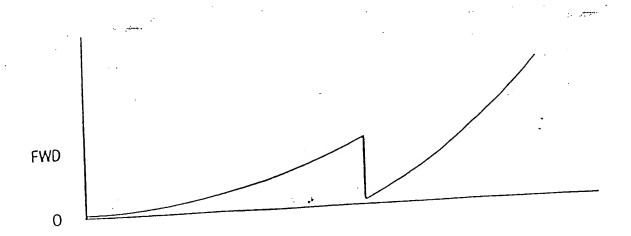
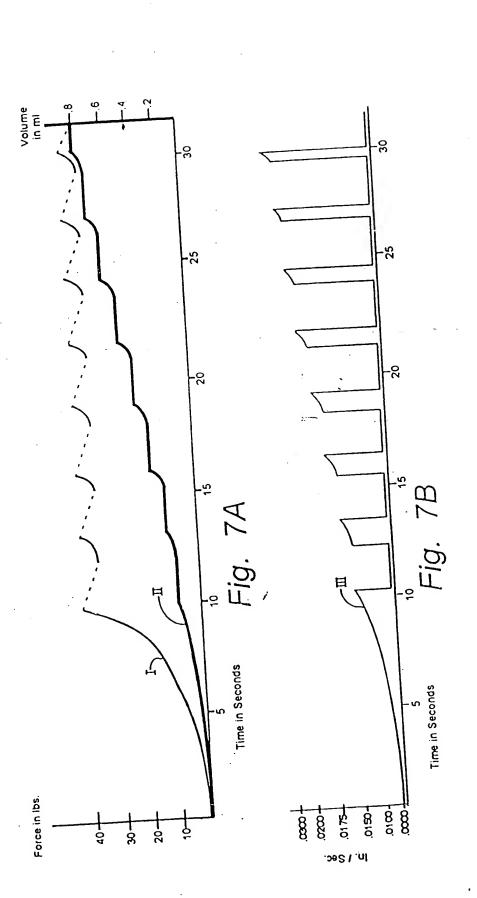


FIG. 6B



- Force on piston Volume in mi . Motor off Flow Rate

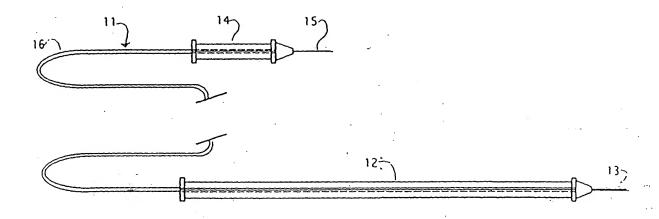
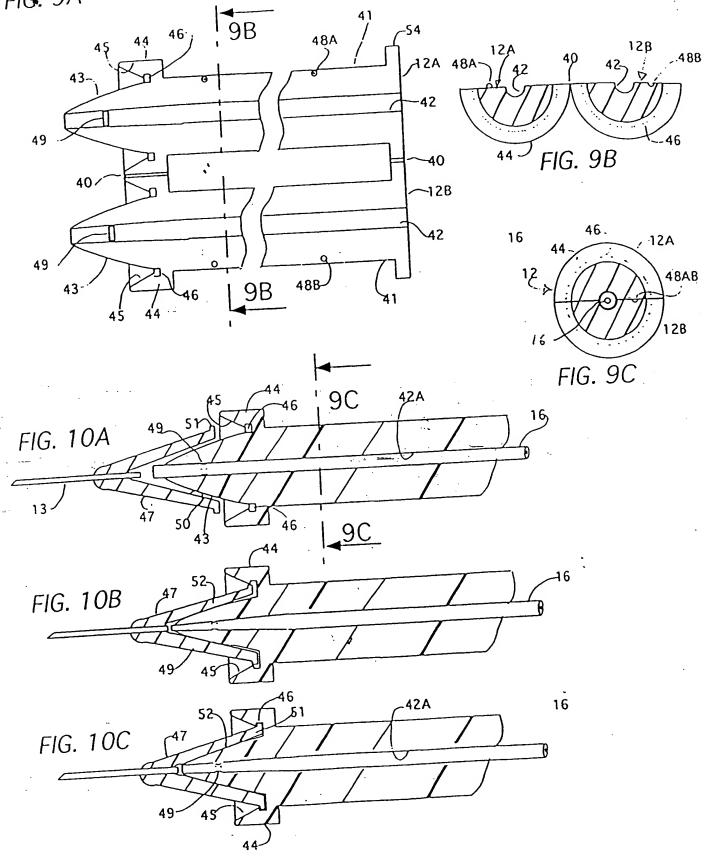


FIG.8



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